

GMC
TRUCK

SIERRA
1991



GMC TRUCK
It's not just a truck anymore.

COMFORT BY DESIGN



SLE Regular Cab interior with Custom Cloth bench seat trim and fold-down center armrest. Shown with available power window and door lock convenience package.

EVERYTHING YOU WANT IN A FULL-SIZE PICKUP AND A WHOLE LOT MORE

WELCOME TO THE SIERRA DIFFERENCE IN PICKUPS.

What's so different about the '91 Sierra? The answer is simple. It's GMC Truck's unwavering dedication to excellence. Which means we're out to be number one in quality and customer satisfaction in our Sierra...a truck that is "World Class" in so many ways.

The kind of quality you can see in Sierra's brilliant paint finish and the precise metal-to-metal fits. Quality you can feel in the comfortable cab and the smooth, quiet, road-hugging ride.

Unlike some competitors, we won't sell over 800,000 pickups this year. But we are aiming to satisfy about 180,000 discriminating Sierra buyers. We sincerely invite you to be one of them. Because we think it's the best looking, best riding, best all-around value in a full-size pickup. One test drive in Sierra, and we think you'll agree.

Here's just a sample of its extra-value standard features:

- 4.3 Liter Vortec V6 with Electronic Fuel Injection in Series 1500, and in Series 2500 models below 8600-lb GVWR — one of the most powerful standard engines in a full-size 1/2-ton pickup
- 34-gallon fuel tank with long pickup box
- 85-amp alternator
- 630 CCA maintenance-free battery
- Smooth-shifting, 5-speed manual transmission with overdrive
- High-strength steel frame with boxed front section for extra rigidity
- Independent front suspensions for a firm, comfortable ride
- Long-leaf rear springs to keep loads steady

- and smooth out the bumps
- Halogen headlamps
- Tinted glass all around
- Big 1870-lb payload with standard 5600-lb GVWR
- Rear wheel anti-lock brake system (operates only in the 2-WD mode on 4x4 models)
- Power brakes
- Variable-ratio power steering
- Shift-on-the-fly Insta-Trac 4-WD system on 4x4 models
- Tow hooks on 4x4 models
- Two-level Wideside cargo box loading
- Removable tailgate with quick-release locking mechanism
- Steel-belted, radial-ply All Season tires
- Fuel tank shields
- Base coat/clear coat exterior paint in 10 standard solid color choices
- Five interior trim colors
- Chromed front bumper
- Electronically-tuned AM/FM stereo radio with digital clock (except X81 Special Pickups)
- Full-length insulated headliner
- Instrument gage package
- Ashtray and cigarette lighter
- Cloth or Vinyl bench seat trim
- Jack and tool storage tray
- Energy-absorbing steering column
- Flow-through power ventilation
- Heavy-duty outside air type heater and defogger with windshield and side window defoggers
- Commitment Plus delivery and service (see page 21)
- Below eyeline outside rearview mirrors.

All this plus a quality warranty. See your dealer for information about GM's 3-year/50,000-mile BUMPER TO BUMPER PLUS limited warranty covering most every part (except tires which are covered by their manufacturer) and including 6-year/100,000-mile body rust-through protection.

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SIERRA CONTROL CENTER



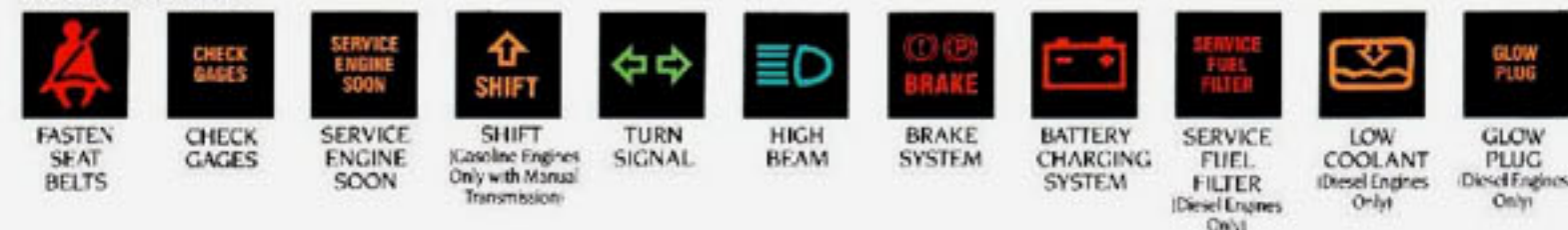
AN ADVENTURE IN DRIVING COMFORT AND CONVENIENCE

SIT BEHIND THE WHEEL AND TAKE IN THE VIEW.

Sierra's high-mount gage-type instrument cluster is positioned directly in front of you. So the gages are easy to see, easy to read and understand. And controls are easy to reach. Look beyond and you enjoy a sweeping view of the road through an expansive windshield with 12 square feet of tinted glass. Plus, big curved side windows that add to the panoramic visibility. Along with large inside and outside rearview mirrors. Makes you feel good! Now sit back and drive. And discover how smoothly and easily Sierra handles with standard power brakes and power steering. While it comforts you with stan-

SLE instrument panel features a full gage package with trip odometer and electronic speedometer. Instrument gages are supplemented by up to 10 indicator lights depending upon engine and transmission type.

INDICATOR LIGHTS



ard features like a foam-cushioned 3-person bench seat, flow-through ventilation system and an electronically-tuned AM/FM stereo radio with seek/scan, digital clock and premium speakers (except X81 Special Pickups). Not to mention the generous head, leg

and shoulder room. Other standards include: Precision electronic speedometer with no cable to break or make noise Side window defoggers Dome lamp Glove compartment with latched door and beverage holder provisions



SUPREME LUXURY AND APPEARANCE



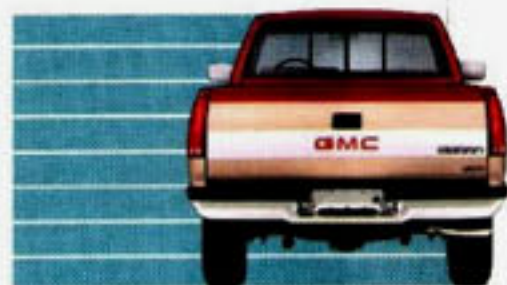
Some available AM/FM stereo radios include a cassette tape player, as shown



Power windows and power door locks are available as a convenience package



Front bumper guards are available



SLE tailgate trim adds a look of distinction



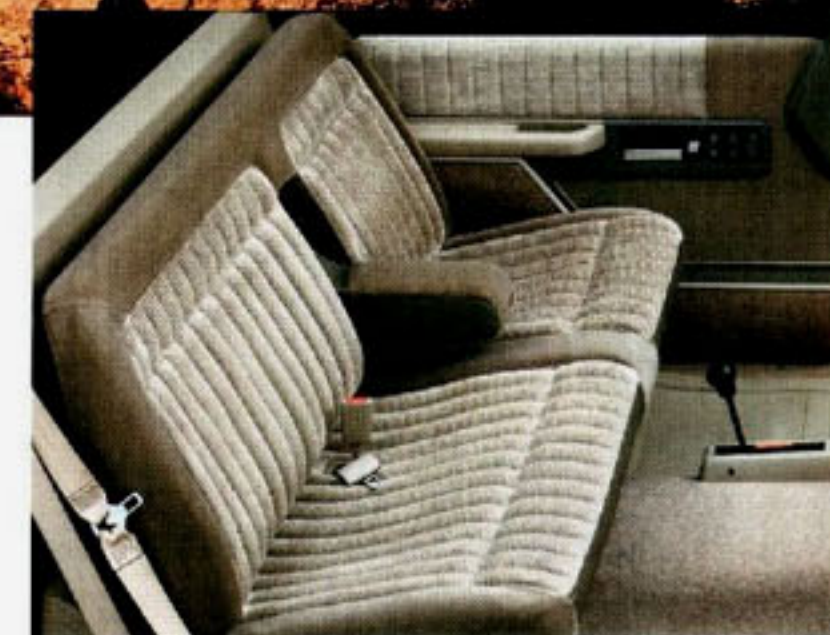
4x4 Sierra SLE Series K-1500 Regular Cab Wideside Pickup shown with available equipment

A PICKUP THAT STANDS OUT ON THE JOB...AND IN YOUR DRIVEWAY. Sierra SLE. What a great way to mix business and pleasure. This top-quality Sierra trim goes the limit in appearance, convenience and comfort. Yet underneath those smart good looks is a tough GMC Truck Pickup that will do you proud on the road, on the hill and on the job. The outside features a selection of 10 solid acrylic enamel colors, chrome-trimmed front end treatment with black accents and chromed front bumper with bright-edged black rub strip. All single rear wheel models have black body side moldings with bright trim. Bright wheel opening moldings also are included on single rear wheel Wideside Pickups, except selected 4x4 models with wheel

opening flares. Two-tone color combinations are available, and are shown on page 21.

COMFORT IN THE GRAND STYLE. The richly appointed SLE interior offers a choice of Custom Cloth or Custom Vinyl upholstery in Blue, Beige, Garnet, Saddle or Gray, depending upon model, seat type or exterior paint treatment. Standard features include full-length carpeting as well as carpet trim on cowl kick panels, on the cab back panel and on door trim panels. Door trim panels feature armrests, storage pockets and cloth trim. See page 23 for more information.

SAVE WITH SIERRA EZ-SPEC PACKAGES. Sierra Pickups offer substantial savings for '91 when purchased with available EZ-Spec Packages. See page 20 for details.



Sierra SLE Regular Cab interior with Custom Cloth bench seat trim and fold-down center armrest



STREET SMART AND JOB TOUGH



Tilt steering wheel is available together with the electronic speed control shown below as a convenience package.



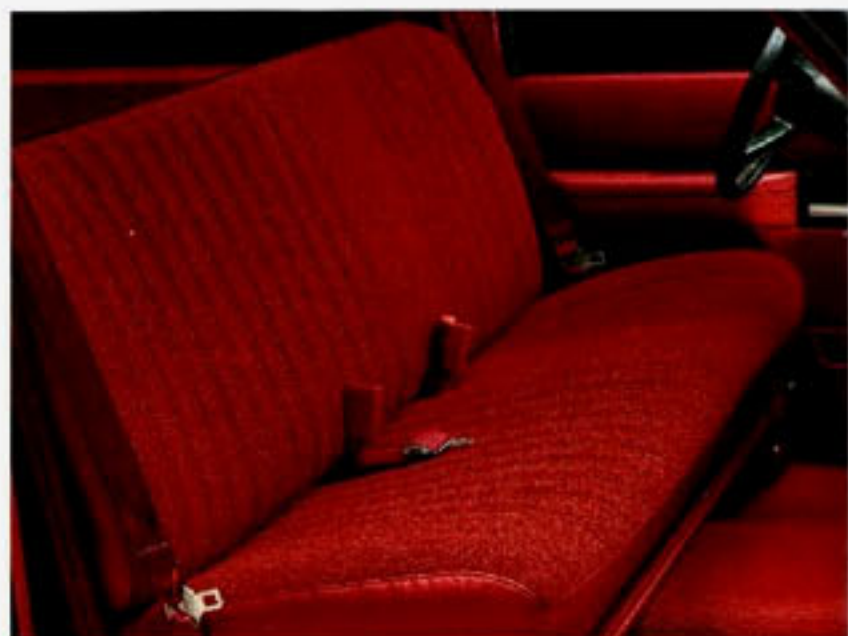
Electronic speed control, integral with multi-function lever on steering column, is available together with the tilt steering wheel shown above.



4x2 Series C-1 500 SLX Regular Cab Wideside Pickup shown with available equipment

A STRIKING STEP UP FROM STANDARD.

If you're looking for a stronger statement than the standard SL treatment, we recommend SLX Sierra trim. Here's why: Inside, there's a choice of cloth or available Custom Vinyl seat trim for standard bench seats or available split bench seats. Custom Vinyl trim also is used for available bucket seats. Color selections are Blue, Beige, Garnet, Saddle or Gray, depending upon model, seat type or exterior paint treatment. Door trim panels have storage pockets and soft vinyl upper trim. Other features include vinyl-covered sunshades and color-keyed rubber floor covering. Available options include a new analog gage package with tachometer.



SLX interior with standard cloth seat trim

IT DOES A GREAT JOB WITH STYLE. Simply stated, Sierra SLX is a lot of truck with a lot of class. Clean aerodynamic design combines with sporty exterior trim to produce a pickup that sets itself apart from the pack.

The exterior is distinguished by such features as Rally wheels on single rear wheel models and a chromed grille with argent paint trim. Black body side moldings are standard on all single rear wheel models. Black wheel opening moldings also are included on these models, except on Sportside Pickups and selected 4x4 models with wheel opening flares.

A chromed front bumper with bright-edged rub strip also is part of the package, as are quad halogen headlamps and black-painted dual below eye-



Sierra SLX makes you look good coming or going

line outside rearview mirrors. Various options are available. See pages 20 and 23 for more information.



UNCOMMON STANDARD VALUE



4x2 Series C-1500 SL Regular Cab Wideside Pickup shown with available equipment

A PICKUP THAT GOES FAR BEYOND THE

BASICS. When a pickup that can work so hard looks so good and has so much special quality, it's worth a second look. Standard features include:

- 4.3 Liter Vortec V6 power in Series 1500, and in Series 2500 models below 8600-lb GVWR
- 5-speed manual overdrive transmission
- Rear wheel anti-lock brake system (operates only in the 2-WD mode on 4x4 models)
- Power steering
- Power brakes
- Instrument gage package with trip odometer
- 34-gallon fuel tank (except on short-box pickups)
- Front stabilizer bar. These and other standard features also apply to SLX and SLE models. See pages 3 and 23 for more standard equipment.

The exterior includes a chromed front bumper, black painted below eyeline outside mirrors and silver painted wheels with black hub ornaments. Inside, SL offers a choice of vinyl or cloth bench seat trim in Blue, Beige,



SL Regular Cab interior with vinyl seat trim

Garnet, Saddle or Gray, depending upon model or exterior paint scheme. A vinyl headliner and full door trim panels add to the good looks.

CLUB COUPE - SEATS UP TO 6 OR 3 + 40.5 CU FT OF SECURE STOWAGE SPACE



4x4 Series K-1500 SLE Club Coupe Wideside Pickup with 6.5-ft cargo box. Shown with available equipment.

AN EXTENSION OF A GREAT IDEA. When equipped with a 60/40 split bench front seat and rear bench seat, this extra-size Sierra can carry up to six persons. It's also a very handy vehicle in other ways. The rear seat cushion can be folded up to create more space for luggage, tools or business cargo. Or the rear seat backrest can be folded down to form a load platform. Models without the rear seat offer 40.5 cu ft of secure in-cab stowage. Choose from a 6.5- or 8-ft cargo box. The split bench front seat and folding rear seat arrangement is standard with SLE trim and available for SL and SLX. Standard seating for SL and SLX models consists of a conventional front bench seat with folding backrest. Front bucket seats also are available for SLX and SLE. Interior color selections are Blue, Saddle or Garnet. Note: Both split bench and bucket seats include the folding rear seat. Bucket seats also include a center floor console.



SLE Club Coupe interior with standard front split bench seat and folding rear seat trimmed in Custom Cloth



155.5-in wheelbase/242.4-in overall length with available rear bumper



141.5-in wheelbase/223.4-in overall length with available rear bumper

SPORTSIDE/SIERRA ST... REAL HEAD-TURNERS



4x4 Series K-1500 SLE Sportside Pickup shown with Z71 off-road package and other available equipment



4x2 Series C-1500 Sierra ST Sportside Pickup

SPORTSIDE

THERE'S NO OTHER SIERRA PICKUP LIKE THIS ONE. Up front, it has all of Sierra's sleek contemporary styling. Out back, it has the look of a vintage short-wheelbase pickup with rear fenders. Functional steps fore and aft of each rear fender come in handy for easy loading of cargo. But that's only part of the story. Sportside is every bit as tough, capable and comfortable as any other Sierra. It offers a maximum GVWR of 6100 lb (4x4 models). Which means you can pack a big payload aboard the rugged 6.5-ft cargo box with its fiberglass-reinforced plastic exterior side panels. And the box is roomy enough to carry 4-ft wide items between the steel inside panels. Sportside is available in the 1500 Series as a Regular Cab model with either 2- or 4-wheel drive and in all Sierra trim levels. Most appearance and convenience options available in the Sierra line can be ordered for Sportside. The standard 4.3 Liter Vortec V6 with Electronic Fuel Injection offers plenty of

power to get up and go. If you'd like even more muscle, specify an available fuel-injected 5.0 or 5.7 Liter V8. Options like a heavy-duty chassis or off-road package for 4x4 models and a sport handling package for 4x2 models are available to help you equip Sportside for your brand of work or play. See your GMC Truck dealer for details.



SLE Sportside Pickup interior shown with available Custom Cloth bucket seats and included center floor console

SIERRA ST

SPECIAL EXCITEMENT IN SPORTSIDE OR WIDESIDE VERSIONS. If you want high style with head-turning distinction, you want Sierra ST. And you can have it in one of three short-wheelbase versions in the 1500 Series: 4x2 Sportside or Wideside models, or 4x4 Wideside. All models feature a deluxe front end with body color grille panel, silver painted front and rear bumpers, striping on front bumper and body sides, aluminum wheels and Sierra ST decals on tailgate and body sides (Sierra 4x4 decal on 4x4 tailgate). Fog lamps are included on 4x2 models, while 4x4 models feature silver painted fender flares. To add even more distinction, three striking Conventional Two-Tone metallic color combinations are offered: Onyx Black, Catalina Blue or Crimson Red upper body colors over Quicksilver lower body color. 4x2 models are equipped with P235/75R15 All Season highway tires, except with the

available sport handling package where P275/60R15 highway tires are substituted as well as chromed spoke wheels instead of aluminum wheels. 4x4 models have LT265/75R16C on-off road tires.



4x4 Series K-1500 Sierra ST Wideside Pickup



Insta-Trac lets you shift from 2 HIGH to 4 HIGH and back at any speed



SLE Club Coupe interior with Custom Cloth seat trim

INSTANT 4-WHEEL TRACTION WITH SHIFTON-THE-FLY CONVENIENCE. When you have to pull through snow, ice, mud or sand, Insta-Trac makes shifting into 4-WD a breeze.

With a quick flick of a lever, this advanced system lets you shift from 2 HIGH to 4 HIGH, and back, at any speed. You never have to get out to lock or unlock front wheel hubs. Or stop and reverse the truck to shift back into 2-WD. And Insta-Trac delivers the same instant 4-wheel traction for highway driving or off-road conditions. Adding to the ease of driving a 4x4 Sierra are such standard features as power steering, power brakes and rear wheel anti-lock brake system (operates only in the 2-WD mode).

INDEPENDENT TORSION BAR FRONT SUSPENSION SOAKS UP THE BUMPS.

That's because each front wheel rides over bumps and ruts independently for smooth riding and precise control. It also provides good tire-to-ground contact for traction and stability. Long-leaf rear springs also help to absorb back-country bumps and jolts. For added riding comfort on K-1500 models, there's an available off-road chassis package featuring Bilstein high-pressure gas shocks.

BUILT 4x4 TOUGH FOR WORK OR PLAY.

Rugged construction features like an all-welded frame with an extra front crossmember help Sierra stand up to off-road punishment. Also, heavy-duty front torsion bars are available for use with front-mounted



Above left: Dual rear wheel 4x4 Series K-3500 SLE Club Coupe Wideside Pickup with available equipment

Above right: 4x4 Series K-1500 SLE Regular Cab Wideside Pickup with available equipment

accessories. For those who need workhorse strength, there are K-3500 Pickup models with a whopping 10,000-lb GVWR and standard dual rear wheels. That's real muscle for heavy hauling jobs or pulling 5th wheel trailers. Additional payload capacity also is offered in K-2500 Series C6P models with an 8600-lb GVWR.

CHOOSE YOUR STYLE OF TRUCK AND POWER. Sierra 4x4s are available in Regular Cab and Club Coupe body styles and in SL, SLX and SLE trim levels. All come with distinctive 4x4 decals on the cargo box side panels. Front tow hooks also are standard, along with a long list of other Sierra features. A selection of 10 standard exterior solid colors includes new Brilliant Blue Metallic and Slate Metallic.

Or choose from available two-tone paint schemes (see page 21). Depending on the model, Sierra 4x4s offer gasoline engine choices up to the mighty 7.4 Liter V8 with awesome horsepower and torque ratings. Truck-proven 6.2 Liter diesel power also is available (except K-1500 Series models in California).

BEFORE TRAVELING OFF-ROAD ask your dealer for a copy of "Off-Road Driving With Your GMC Truck 4x4." This booklet is filled with helpful tips and facts. If your GMC Truck dealer doesn't have a copy, please call 1-800-TRY GMC I.

TOUGH CHASSIS-CABS...UP TO 15,000-LB GVWR

TOUGH WORK TRUCKS BUILT TO HANDLE SPECIALIZED APPLICATIONS.

When your job requires a special body or vocational equipment, Sierra comes through with a variety of Chassis-Cab models. These job-proven trucks make ideal platforms for van, stake, tank, contractor, utility and many other body types. Most Chassis-Cabs are available as Regular Cab or Club Coupe models, with 2- or 4-wheel drive and with gasoline or diesel power. For '91, all Series 3500 models come with standard dual rear wheels.

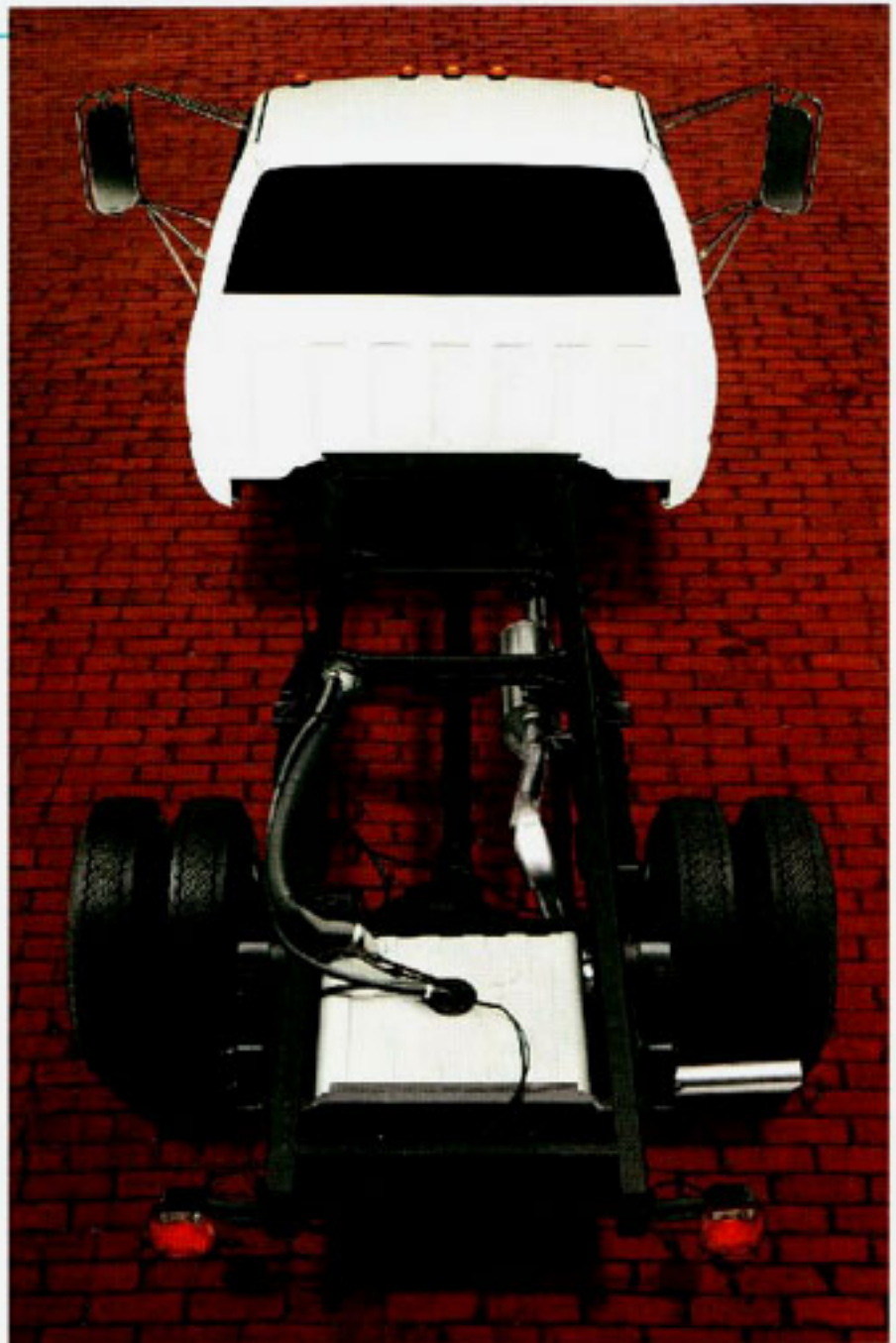
NEW FOR 91: SERIES 3500 HD MODELS WITH THE HIGHEST LOAD CAPACITY AVAILABLE IN THE LIGHT-DUTY FIELD.

The lineup offers more versatility with new heavy-duty models that boast GVWRs up to 15,000 lb and maximum payload ratings of up to 9785 lb (payload includes weight of body, cargo, optional equipment, fuel and occupants). No non-GM light-duty truck currently on the market can match them for muscle. Plus, they offer the added advantage of a low 30.3-in frame height for easy hand loading.

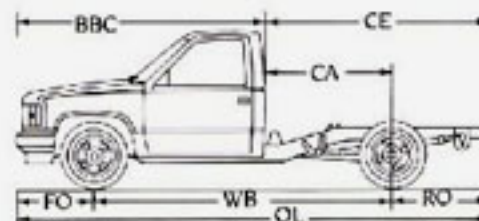
Series 3500 HD Chassis-Cabs come as Regular Cab models with 2-WD, standard dual rear wheels and 5.7 Liter gasoline V8 power. Available in 135.5-, 159.5- and 183.5-in wheelbases, they can handle bodies from 8 to 13 ft long. Straight, flat-top frame rails with 34-in centers help speed body mounting.

MORE CHOICES FOR A VARIETY OF COMMERCIAL NEEDS. Other Sierra Chassis-Cabs include:

- Series 3500 long-wheelbase Regular Cab models that can handle bodies up to 13 feet long. Available in 135.5- and 159.5-in wheelbases, they offer GVW ratings of 10,000 and 11,000 lb for 4x2s and 10,000 and 12,000 lb for 4x4s. Dual rear wheels are standard.
- Series 2500 models with a GVWR of 8600 lb plus dual rear wheel Series 3500 models with a GVWR of 10,000 lb that can accommodate bodies from 7 to 8.5 feet in length. They include Regular Cab models on a 131.5-in wheelbase and Club Coupe models with a 155.5-in wheelbase. For more information, ask your GMC Truck dealer for the 1991 Commercial Vehicles catalog.



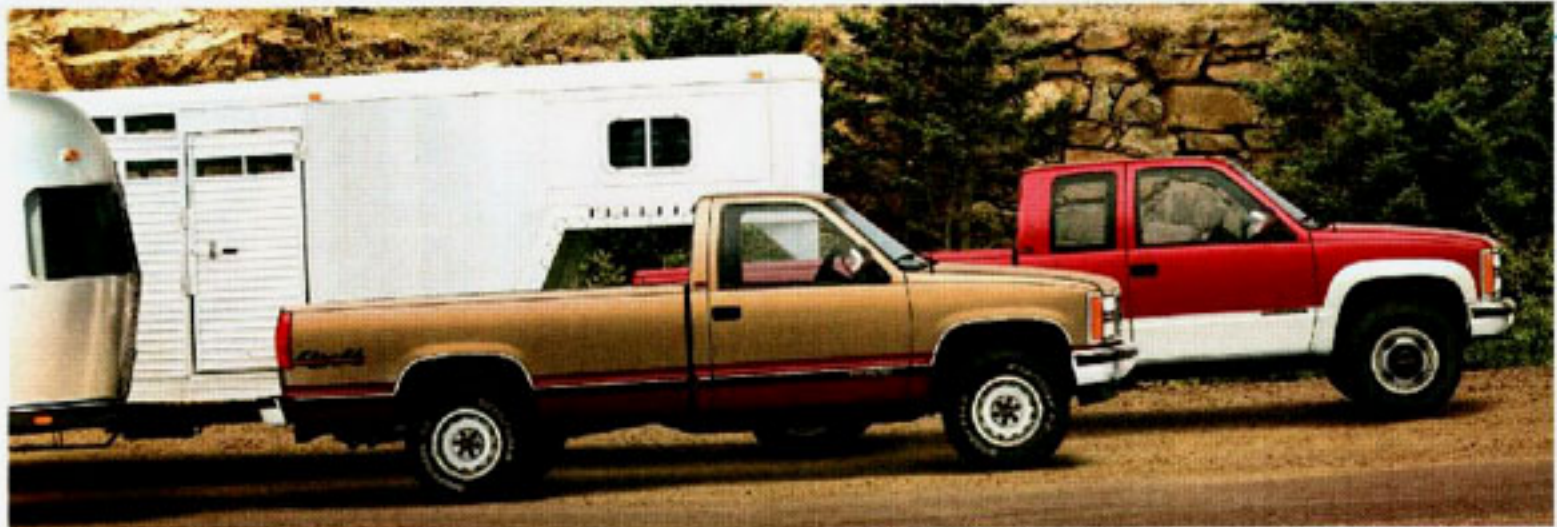
New Series 3500 HD 4x2 Chassis-Cabs with GVWRs up to 15,000 lb offer the highest load capacity currently available in the light-duty field.



CHASSIS-CAB DIMENSIONS (inches)

VEHICLE TYPE	WB	OL	FO	RO	BBC	CA	CE
Regular Cab	131.5	208.2	34.9	41.8	110.6	55.9	97.6
	135.5	221.5	34.9	51.1	110.6	60.0	110.9
	159.5	245.5	34.9	51.1	110.6	84.0	135.0
H.D. Regular Cab	135.5	224.1	37.6	51.0	113.3	60.0	110.9
	159.5	248.1	37.6	51.0	113.3	84.0	134.9
	183.5	272.1	37.6	51.0	113.3	108.0	158.9
Club Coupe	155.5	232.2	34.9	41.8	134.6	55.9	97.6

TRAILERING...UP TO 19,000-LB GCWR*



4x4 Series K-1500 SLE Regular Cab Wideside Pickup with available equipment

Dual rear wheel 4x4 Series K-3500 SLE Club Coupe Wideside Pickup with available equipment

HITCH UP AND GO WITH A POWERFUL TOWING MACHINE. Boat trailers. Travel trailers. Horse trailers. Even big 5th wheelers. A properly equipped Sierra takes all types in stride. Check the chart below for maximum allowable Gross Combination Weight Ratings (GCWR) based on stan-

dard and available engines and rear axle ratios for Sierra with an available automatic transmission. Sierra can be ordered with an available trailering package that helps equip it for towing. See the 1991 GMC Truck Trailering Guide for complete details about trailering recommendations and requirements.

GROSS COMBINATION WEIGHT RATING FOR TRAILERING WITH AUTOMATIC TRANSMISSIONS

ENGINE	GROSS COMBINATION WEIGHT RATING, lb*													
	7500	8500	9500	10,000	10,500	11,000	11,500	12,000	12,500	13,500	14,500	15,000	16,000	19,000
	REAR AXLE RATIO													
4.3L Vortec V6 GAS (LB#)	2.73	3.08	3.42	3.73	4.10	4.56	—	—	—	—	—	—	—	—
5.0L V8 GAS (L03)	—	2.73	3.08	—	3.42	—	3.73	—	4.10	—	—	—	—	—
5.7L V8 GAS (L05)	—	—	—	3.08	—	3.42	—	3.73	—	4.10	—	4.56	—	—
7.4L V8 GAS (L19)	—	—	—	—	—	—	—	—	—	3.42	3.73	—	4.10	4.56
6.2L V8 DIESEL (LH6/LL4)	—	—	—	3.42	—	3.73	—	4.10	—	4.56	—	—	—	—

* - Includes weight of truck, trailer, passengers, cargo and equipment on truck and trailer.

V6 AND V8 ENGINES

SMOOTH, EFFICIENT POWER FOR BUSINESS JOBS OR PLEASURE TRIPS.

Sierra Pickups offer some of the most technically advanced power in light-duty trucks. All gasoline engines have Electronic Fuel Injection for quick starts and impressive driveability; an on-board computer actually fine-tunes the engine as you drive. All engines have a single-belt accessory drive that never requires adjustment. For availability of engines, see the powerteams chart on page 22.

4.3 Liter Vortec V6. One of the most powerful standard engines available in a full-size pickup, this advanced V6 features Vortec swirl-port induction.

5.0 Liter V8. Swirl-port induction and fast-burn combustion chambers help give this popular V8 its high horsepower and torque ratings.

5.7 Liter V8. This big V8 with fast-burn combustion chambers offers impressive performance for work or play.

7.4 Liter V8. Ideal for maximum loads and heavy towing, this high-torque V8 features a number of improvements for '91.

6.2 Liter V8. Designed exclusively for trucks, this rugged V8 combines heavy work capability with diesel operating advantages.

ENGINE TECHNICAL DATA

TYPE	GASOLINE				DIESEL	
	4.3L V6	5.0L V8	5.7L V8	7.4L V8	6.2L V8	
Displacement/Configuration	4.3L V6	5.0L V8	5.7L V8	7.4L V8	6.2L V8	
Ordering Code	LB4	L03	L05	L19	LH6 (1) (2)	LL4 (3)
Bore & Stroke, in	4.0 x 3.48	3.74 x 3.48	4.0 x 3.48	4.25 x 4.0	3.98 x 3.82	
Compression Ratio	8.6 to 1 (3) 9.3 to 1 (2)	9.3 to 1	9.3 to 1 (2)	8.6 to 1 (3)	7.9 to 1	21.3 to 1
Fuel Delivery	electronic fuel injection				mechanical fuel injection	
SAE Net Horsepower @ RPM	155 @ 4000 (3) 160 @ 4000 (2)	175 @ 4000	210 @ 4000 (2)	190 @ 4000 (3)	230 @ 3600	140 @ 3600 150 @ 3500
SAE Net Torque (lb/ft) @ RPM	230 @ 2400 (3) 235 @ 2400 (2)	270 @ 2400	300 @ 2800 (2)	300 @ 2400 (3)	385 @ 1600	255 @ 1900 280 @ 2000

1 - Not available in California nor on short wheelbase CK-1500 models.

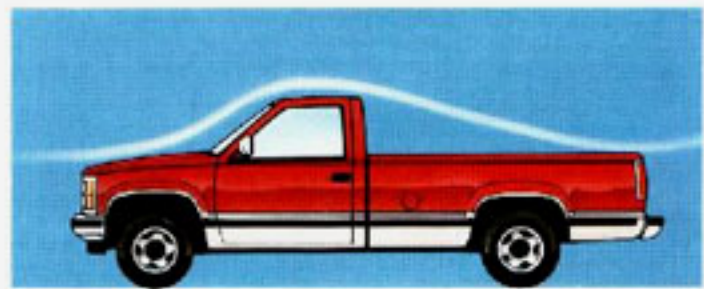
2 - For models under 8500-lb GVWR.

3 - For models over 8500-lb GVWR.

ADVANCED QUALITY

HIGH-TECH FROM DESIGN

TO MANUFACTURING. There's more to Sierra than the strength and dependability you'd expect from a GMC Truck Pickup. Innovative design, advanced technology and precision manufacturing help ensure that Sierra delivers solid quality in the way it looks, rides, handles and performs. It all adds up to a lot of truck for the money.



SLEEK AERODYNAMIC BODY STYLING

slices through the air to reduce power-robbing drag. Sierra's streamlined design provides the lowest air-drag coefficient of any full-size pickup in GMC Truck history. Flush-mounted windshield and concealed drip gutters not only add to aerodynamic efficiency but also to good appearance.



LONG-LEAF SPRING

REAR SUSPENSION with rugged shock absorbers helps Sierra smooth the ride and hug the road. The extended spring length adds to durability and ride control. Staggered rear shock absorber design — one angled to the front of the axle and the other to the rear — helps control wheel hop.

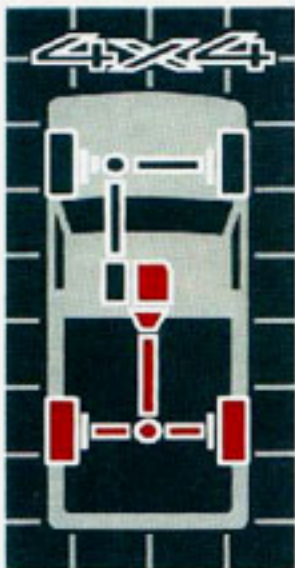
REAR WHEEL ANTI-LOCK BRAKE SYSTEM

is designed to provide smooth, stable stops on slick or dry pavement whether the vehicle is empty or loaded. On 4x4 models, the anti-lock system operates only in 2-WD.



STANDARD ALL SEASON TYPE TIRES

with special tread design and steel-belted, radial-ply construction eliminate the need for snow tires in most northern localities.



INSTA-TRAC 4x4 SYSTEM

provides immediate 4-wheel traction to pull through snow, mud or sand, or to keep you moving on roads slick with rain or ice. It allows the driver to shift between 2 HIGH and 4 HIGH and back at any speed. There's no stopping, no getting out to lock or unlock front wheel hubs.



TORSION BAR INDEPENDENT FRONT SUSPENSION ON 4x4s

allows each front wheel to work independently of the other for impressive ride control and stability on the road or off. It's a significant improvement over solid-axle designs.



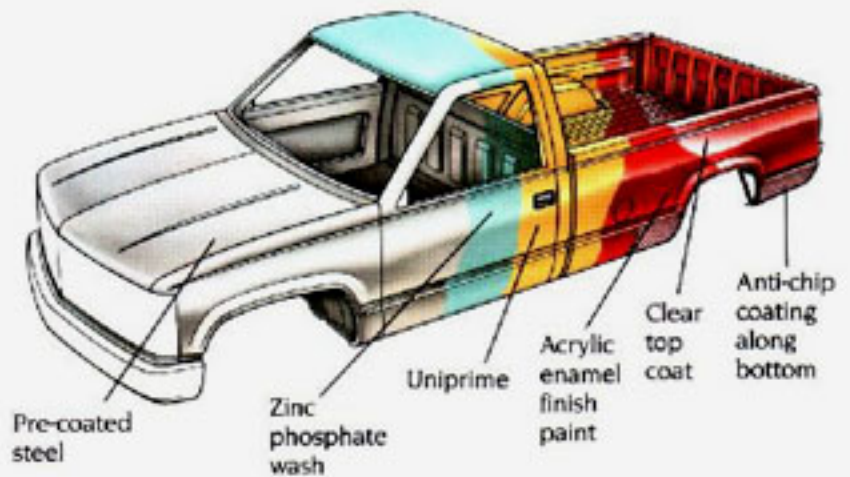
2-WD INDEPENDENT FRONT SUSPENSION SYSTEM

uses upper and lower control arms, coil springs, stabilizer bar and big shock absorbers to provide a smooth, balanced, controlled ride. Sport handling suspension shown.

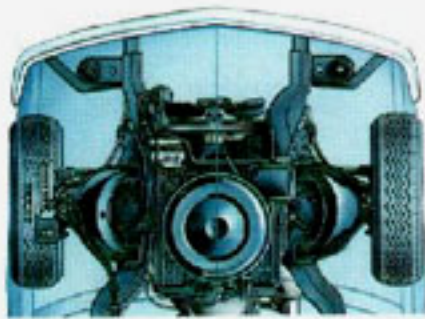
PROTECTION AGAINST CORROSION:

As part of GM's Bumper to Bumper Plus Warranty* Sierra is protected for 6 years or 100,000 miles against body sheet metal rust-through by one of the industry's most comprehensive anti-corrosion programs.

To start with, all body sheet metal, except the roof, is pre-coated steel such as galvanized steel which is galvanized on both sides for double protection against rust formation. Another special steel that is used is Zincrometal®, a type of steel with a baked-on coating of zinc-rich primer that becomes the inner surface of the assembled part. Other measures include: □ A zinc phosphate wash in preparation for painting □ Total cab immersion in electrically charged primer paint □ Anti-chip coating on lower body panels □ Two base coats of acrylic enamel color paint followed by a clear top coat.



*See page 21 for more information on this limited warranty.



RUGGED, ALL-WELDED FRAME FEATURES A BOX-SHAPED FRONT SECTION

for strength and rigidity in supporting the engine and front suspension. Steering gear mounted inside the frame rails helps provide a small turning circle for ease of maneuvering. Power steering is standard for all models.

WIDESIDE CARGO BOX IS COMPLETELY WELDED

for strength. Ribbed cargo floors have no exposed bolts to discolor or corrode. Double-wall construction is used for the sidewalls and tailgate. Sportside has similar inner box construction. Wideside cargo box inner side panels have indentations to permit the installation of stringers to support 5-foot wide cargo above the wheelhousings; 4-foot wide cargo rests on the floor between the wheelhousings. Tailgates are easily removable to accommodate unusual cargo loads. That's versatility that comes in handy.



A CLEAN, UNCLUTTERED UNDERHOOD LAYOUT

makes it easy to perform routine service chores. If you like to do things yourself, you'll appreciate the careful design and sensible arrangement of components. The oil dipstick can be easily reached from the front. See-through plastic reservoirs permit quick checks of engine coolant, windshield washer fluid and brake fluid. Lift the hood and check it out!



CRANK-DOWN CARRIER

stores the full-size spare tire and wheel under the rear of the truck on Series 1500 Pickup models. This feature is included with available spare tire and wheel on Series 25-3500 Pickups.

AVAILABLE EQUIPMENT



New GM/Duraliner[®] with under-the-rail design offers enhanced cargo box protection, allows easy installation of camper tops and other accessories. (Wideside models only)

OUTFIT YOUR SIERRA THE WAY YOU WANT IT. For added appearance, comfort and performance, you can equip your Sierra with a variety of available options, some of which are depicted on this page. See your dealer for details.

Available appearance equipment includes:

- Black or bright body side and wheel opening moldings
- Two-tone paint schemes/decals striping
- Aluminum wheels
- Bright wheel trim covers
- Painted or chromed rear step bumpers

Available convenience and comfort equipment includes:

- Analog gauges with tachometer (New)
- Air conditioning
- Electronically-tuned AM/FM stereo radio with seek-scan, stereo cassette tape player, digital clock and premium speakers
- Electronically-tuned AM stereo + /FM stereo radio with seek-scan, stereo cassette tape player with search and repeat, graphic equalizer, digital clock and premium speakers
- Sliding rear window
- Rear window defogger
- Driver's convenience package: Tilt steering wheel and electronic speed control
- Operating convenience package: Power door locks and power windows
- Roof marker and cargo area lamps
- Side-mounted spare wheel and tire carrier
- Cold climate package
- Dome and reading lamp

EZ-SPEC PACKAGES

Buy a '91 Sierra Pickup with an available EZ-Spec Package and save. Savings based on Manufacturer's Suggested Retail Price for EZ-Spec Package versus options purchased separately. Ask your GMC Truck dealer for details.

SIERRA PICKUPS EXCEPT SPECIAL AND SPORT TRUCK PICKUPS	TRIM LEVEL					
	SL	SLX		SLE		
EZ-Spec Group 1*						
Standard Decor Package	X	X	N/A	N/A	N/A	N/A
Body, Wideside (A)	X	X	X	X	X	X
EZ-Spec Group 2*						
Wheel Covers (A)	X	N/A	N/A	N/A	N/A	N/A
Convenience Package: Tilt Wheel & Speed Control	X	N/A	X	X	X	X
Auxiliary Lighting	X	N/A	X	X	X	X
EZ-Spec Group 3*						
SLX Decor Package		X	X	N/A	N/A	
EZ-Spec Group 4*						
Radio: ETR AM/FM Stereo w/Seek-Scan, Cassette and Clock (A)			X	N/A	N/A	
EZ-Spec Group 5*						
SLE Decor Package				X	X	
Air Conditioning				X	X	
Mirrors — Below Eyeline, Stainless Steel (A)				X	X	
EZ-Spec Group 6*						
Convenience Package: Power Locks & Windows						X
Radio: ETR AM Stereo/FM Stereo w/Seek-Scan, Cassette, Clock and Equalizer						X

* - A Bonus Package also may be ordered on models with a manual transmission. See your dealer for details.

A - Upgrade allowed. See your dealer for details.
X - Included in EZ-Spec Package.

N/A - Not Available.
N/A - Not included.

- Auxiliary lighting
- Below eyeline and camper mirrors
- Wideside Pickup box bedliner (New)

Available engine/chassis equipment includes:

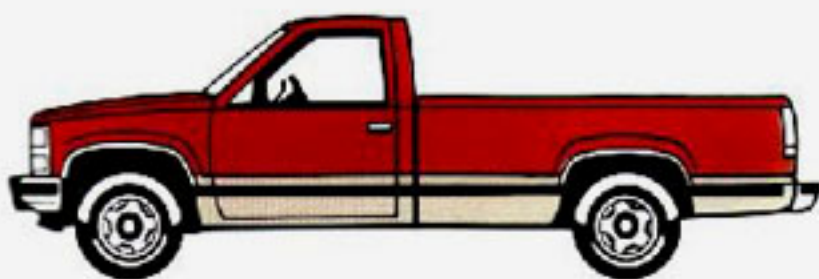
- 4x2 sport handling package
- Heavy-duty chassis package
- 4x4 off-road chassis package
- Locking differential rear axle
- 4x4 shield package

- Heavy-duty shock absorbers
- 4x4 heavy-duty torsion bar front springs
- Engine oil cooler
- Heavy-duty radiators
- Trailering special equipment
- Heavy-duty auxiliary battery

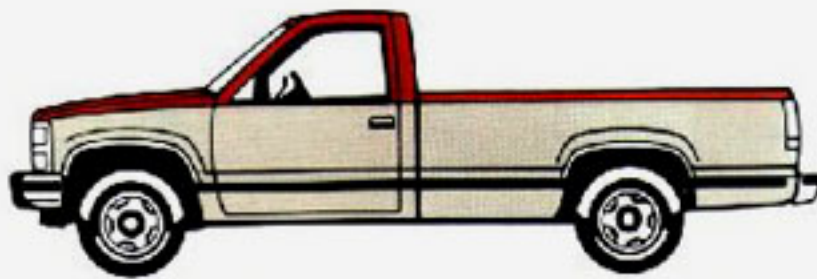
* - Receives C-QUAM[®] AM stereo broadcasts. Most AM stations across the country broadcast in C-QUAM, but some do not. Check with local stations for compatibility in your area.

COLORS AND DIMENSIONS

TWO-TONE PAINT SCHEMES FOR PICKUPS



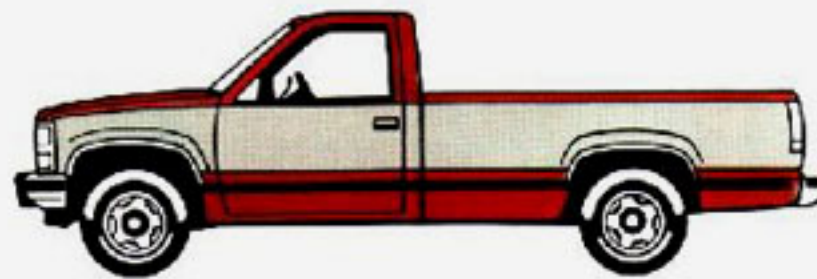
Conventional two-tone (ZY2) is available for all models. Also available with upper body decal striping.



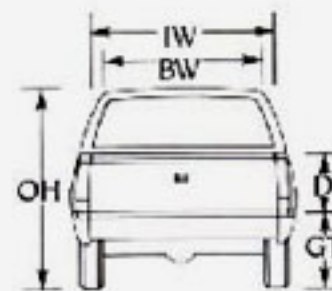
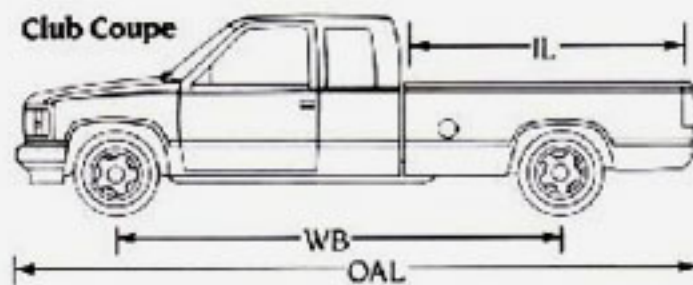
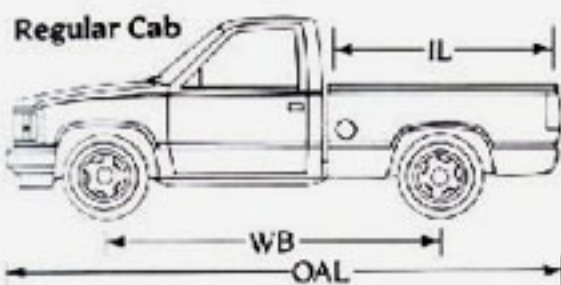
Special Two-Tone (ZY3) includes dual-color decal striping at the upper styling feature line. Available for Wideside models only.

RECOMMENDED COLOR COMPATABILITY FOR PICKUPS

EXTERIOR SOLID COLORS	INTERIOR TRIM COLORS				
	BEIGE	BLUE	GARNET	GRAY	SADDLE
Brilliant Blue Metallic		0			
Smoke Blue Metallic		0		0	
Catalina Blue Metallic		0		0	
Onyx Black	0		0	0	0
Summit White	0	0	0	0	0
Sandstone Metallic	0				
Flame Red		0	0	0	0
Crimson Red Metallic	0		0	0	0
Quicksilver Metallic		0	0	0	
Slate Metallic		0	0	0	



Deluxe Two-Tone (ZY4) also includes dual-color decal striping at the upper styling feature line. Available for Wideside models only.

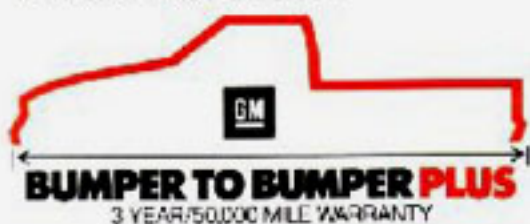


SIERRA PICKUP EXTERIOR DIMENSIONS (inches)

CAB STYLE	SERIES	OAL (1)	WB	IL	IW	BW	D	2-WHEEL DRIVE		4-WHEEL DRIVE	
								OH	GT (2)	OH	GT (2)
SPORTSIDE											
Regular	1500	194.0	117.5	6.5	49.1	—	19.3	70.4	29.0	73.8	32.3
WIDESIDE											
Regular	1500	194.0	117.5	6.5	60.2	49.1	19.3	70.4	29.0	73.8	32.3
	1500	212.9	131.5	8	60.2	49.1	19.3	70.4	29.0	73.8	32.3
	2500	212.9	131.5	8	60.2	49.1	19.3	73.0	31.6	74.3	32.9
	3500	212.9	131.5	8	60.2	49.1	19.3	75.4	34.0	75.8	34.4
Club Coupe	1500	218.0	141.5	6.5	60.2	49.1	19.3	70.6	29.0	73.9	32.3
	1500	237.9	155.5	8	60.2	49.1	19.3	70.6	29.0	73.9	32.3
	2500	218.0	141.5	6.5	60.2	49.1	19.3	73.2	31.6	74.5	32.9
	2500	237.9	155.5	8	60.2	49.1	19.3	73.2	31.6	74.5	32.9
	3500	237.9	155.5	8	60.2	49.1	19.3	75.6	34.0	76.0	34.4

1 - Without rear bumper. 2 - Unloaded.

VEHICLE WARRANTY



The GM 3-year/50,000-mile BUMPER TO BUMPER PLUS WARRANTY covers repairs for any new GMC Truck model, including labor and parts, to correct defects in material or workmanship occurring during the warranty period. The complete vehicle (except tires, which are covered by their manufacturer) will be covered for 3 years or 50,000 miles, whichever comes first. After the first year or 12,000 miles, there is

a \$100 deductible per repair visit. Body sheet metal rust-through from corrosion is covered for 6 years or 100,000 miles, whichever comes first. There is no deductible for rust-through repairs. See your GMC Truck dealer for terms of this limited warranty.

DEALER SERVICE



Commitment Plus is one of the most complete joint sales and service customer satisfaction programs available on trucks today. It offers the following benefits:

- A thorough pre-delivery vehicle inspection
- One full tank of fuel
- Complimentary 3000-mile maintenance service including oil change and oil filter.

GMC Truck and GMC Truck dealerships are truly committed to making GMC Truck Sierra models easy to live with. Our customers' total satisfaction is indeed our goal!

Commitment Plus applies to retail sales of Sierra only, but not to any Series C/K-3500 model described in this catalog.

When your new Sierra needs service, you can count on any of GMC Truck's approximately 2500 dealerships.

Summit White

Onyx Black

Flame Red

Crimson Red (M)

Smoke Blue (M)

Catalina Blue (M)

Brilliant Blue (M) +

Sandstone (M)

Slate (M) +

Quicksilver (M)

Due to printing irregularities, colors shown may vary slightly from actual tones. Ask your GMC Truck dealer to show you actual color chips.
+ New color for '91 (M) Metallic.

POWERTEAM AVAILABILITY

SERIES	ENGINE		TRANSMISSION		
			MANUAL		AUTOMATIC
			4-SPD (I) (MM4)	5-SPD OD (MM5)	4-SPD OD (MX0)
C/K-1500	4.3L Vortec V6 Gas (LB4)	S	A 2	S	A
	5.0L V8 Gas (L03)	A	—	S 3	A
	5.7L V8 Gas (L05)	A	A 2,3	S	A
	6.2L V8 Diesel (LH6)	S 2	S	—	A
C/K-2500 (7200-lb GVWR)	4.3L Vortec V6 Gas (LB4)	S	A	S	A
	5.0L V8 Gas (L03)	A	—	S 3	A
	5.7L V8 Gas (L05)	A	A 3	S	A
	6.2L V8 Diesel (LH6)	S 3	S	—	A
C/K-2500 & C6P (8600-lb GVWR)	4.3L Vortec V6 Gas (LB4)	S	S	—	A
	5.7L V8 Gas (L05)	A	S	—	A
	7.4L V8 Gas (L19)	A	S	—	A
	6.2L V8 Diesel (LL4)	S	S	—	A
C/K-3500 (Except Club Coupe Chassis-Cabs & 131.5-in Wheelbase Regular Cab Chassis-Cabs)	5.7L V8 Gas (L05)	S	S	—	A
	7.4L V8 Gas (L19)	A	S	—	A
	6.2L V8 Diesel (LL4) (4)	S	S	—	A
C/K-3500 (Club Coupe Chassis-Cabs & 131.5-in Wheelbase Regular Cab Chassis-Cabs)	5.7L V8 Gas (L05)	A	S	—	A
	7.4L V8 Gas (L19)	S	S	—	A
	6.2L V8 Diesel (LL4)	S	S	—	A

- S** - Standard **A** - Available OD - Overdrive
- To be canceled interim '91 and replaced by the 5-speed manual transmission in all applications.
 - Except 117.5-in wheelbase C-1500 Regular Cab models.
 - Except in California.
 - HD Series 3500 Chassis-Cabs not available with diesel engine.

MODEL SELECTION

TRUCK TYPE	MODEL	DRIVE TYPE	CAB TYPE	CARGO BOX TYPE/LENGTH (ft)	ENGINE TYPE
	TC10703/E62 TK10703/E62	2-WD 4-WD	Regular	Sportside/6.5	Gas
	TC10703/E63 TK10703/E63	2-WD 4-WD	Regular	Wideside/6.5	Gas
	TC10753/E63 TK10753/E63	2-WD 4-WD	Club Coupe	Wideside/6.5	Gas/Diesel
	TC20753/E63 TK20753/E63	2-WD 4-WD	Regular	Wideside/8	Gas/Diesel
	TC20903/E63 TK10903/E63 TC20903/E63 TK20903/E63 TC30903/E63 (1) TK30903/E63 (1)	2-WD 4-WD 2-WD 4-WD 2-WD 4-WD	Regular	Wideside/8	Gas/Diesel
	TC10953/E63 TK10953/E63 TC20953/E63 TK20953/E63 TC30953/E63 (1) TK30953/E63 (1)	2-WD 4-WD 2-WD 4-WD 2-WD 4-WD	Club Coupe	Wideside/8	Gas/Diesel
	TC20903/ZW9 TK20903/ZW9 TC30903/ZW9 (1) TK30903/ZW9 (1)	2-WD 4-WD 2-WD 4-WD	Regular	(Chassis-Cab)	Gas/Diesel
	TC20953/ZW9 TK20953/ZW9 TC30953/ZW9 (1) TK30953/ZW9 (1)	2-WD 4-WD 2-WD 4-WD	Club Coupe	(Chassis-Cab)	Gas/Diesel
	TC31003/ZW9 (1) (2) TK31003/ZW9 (1)	2-WD 4-WD	Regular	(Chassis-Cab)	Gas/Diesel
	TC31403/ZW9 (1) (2) TK31403/ZW9 (1)	2-WD 4-WD	Regular	(Chassis-Cab)	Gas/Diesel
	TC31803/ZW9 H.D. (1)	2-WD	Regular	(Chassis-Cab)	Gas

- 1 - Dual rear wheels are standard. 2 - Also available as a heavy-duty model with gas engine only.

TECHNICAL INFORMATION

PICKUP MODEL TYPE/SERIES		2-WD C-1500	4-WD K-1500	2-WD C-2500	4-WD K-2500	2-WD C-3500 (DR)	4-WD K-3500 (DR)
GVW RATING, lb	Regular Cab	5600/6100	5600/6100	7200/8600	7200/8600	10,000	10,000
	Club Coupe	6200	6200/6600	7200/8600	7200/8600	10,000	10,000
ESTIMATED PAYLOAD RANGE, lb	Regular Cab	1380-2192	1212-1953	2659-3144/ 3569-4111	2172-2834/ 3367-3843	4795-5038	4517-4883
	Club Coupe	1856-2315	1476-2066	2749-2868/ 3816-3835	2073-2358/ 3092-3567	4530-4782	4238-4604
FRONT SUSPENSION independent, coil springs (2-WD)/torsion bars (4-WD)							
Capacity, lb	Regular Cab	2950-3150	3350-3925	3150-3600	3925-4250	3800	4250
	Club Coupe	3600	3925	3600-3600	3925-4250	3800	4250
Spring/torsion bar capacity, lb (1)	Regular Cab	1475	1800	1575-1800	1875	1800	1875
	Club Coupe	1750-1500	1800	1800	1875	1800	1875
Shock absorber diameter, in	Standard	1.00	1.00	1.26/1.38	1.26/1.38	1.38	1.38
	Optional	1.26	1.26	—	—	—	—
Stabilizer bar diameter, in		1.00	1.00	1.00	1.00	1.00	1.00
REAR SUSPENSION Salisbury axle with leaf springs							
Axle capacity, lb	Regular Cab	3750	3750	4800-6000	4800-6000	7500	7500
	Club Coupe	3750	3750-4800	4800-6000	4800-6000	7500	7500
Spring capacity, lb (1)		1875	1875	2400-3000	2400-3000	3750	3750
Shock absorber diameter, in	Standard	1.00	1.00	1.26	1.26	1.26	1.26
	Optional	1.26	1.26	—	—	—	—
SERVICE BRAKES power-assisted hydraulic front disc/rear drum with rear wheel anti-lock brake system							
Power assist type	Gasoline models	vacuum	vacuum	vacuum	vacuum	hydraulic	hydraulic
	Diesel models	hydraulic	hydraulic	hydraulic	hydraulic	hydraulic	hydraulic
PARKING BRAKES cable to rear wheels							
STEERING variable ratio, power-assisted							
TIRES all standard tires are All Season radial-ply type							
Standard (Regular Cab)		P225/ 75R15	LT225/ 75R16C	LT225/ 75R16D (3)	LT225/ 75R16D (3)	LT225/ 75R16C/D	LT225/ 75R16D
	Standard (Club Coupe)	P235/ 75R15	LT245/ 75R16C	LT225/ 75R16D (3)	LT245/ 75R16C	LT225/ 75R16C/D	LT225/ 75R16D
	Optional			various types and sizes (2)			
FUEL TANK NOMINAL CAPACITY, gallons	C/K107-207	25	25	25	25	—	—
	C/K109-209-309			34			
BATTERY 12-volt, Delco Freedom II+ type							
CCA rating (gasoline models)	Standard			630			
	Optional auxiliary			540			
CCA rating (diesel models)	Standard (dual)	570	570	570	570	570	570
DELCO TRON GENERATOR AMP RATING 85 (100-amp with optional air conditioning)							

- DR - Dual rear wheels 2-WD - 2-wheel drive CCA - Cold Cranking Amps 2 - Tire chains should not be used on K-1500 models with available LT245/75R16 tires or on C/K-3500 models as they may cause damage to the vehicle. 3 - LT245/75R16E for 8600-lb GVWR models.

STANDARD & AVAILABLE EQUIPMENT

EXTERIOR EQUIPMENT

TRIM LEVEL		SIERRA SL (STD)	SIERRA SLX (Z62)	SIERRA SLE (YE9)	TRIM LEVEL		SIERRA SL (STD)	SIERRA SLX (Z62)	SIERRA SLE (YE9)
AIR DEFLECTOR	Mounted to underside of front bumper	S 1	S 1	S 1	RADIATOR GRILLES	Light/dark argent paint finish	S	—	—
BEDLINER, WIDESIDE PICKUP BOX		A	A	A		Chromed finish with light/dark argent paint trim	—	S	S
BUMPFERS, FRONT	Chromed without rub strip	S	—	—	SHIELDS/SHIELD PLATES	Bath-tub-type fuel tank shields	S	S	S
	Chromed with bright-trimmed rub strip	A 17	S	S		4x4 model shield plate package	A 11	A	A
BUMPFERS, REAR (STEP-TYPE)	Black painted	A 6	—	—	SPARE WHEEL/TIRE CARRIER	Winch-type at rear of vehicle (requires spare tire and wheel)	S 15	S 15	S 15
	Chromed with rub strip	A 17	A	A		Side-mounted inside Wideside Pickup 8-ft box on LH side (single rear wheel models)	A 11	A	A
FLARES, WHEEL OPENING		S 2	S 2	S 2	SPORT TYPE EQUIPMENT (BYP) (4)		—	A	A
GUARDS, FRONT BUMPER	Black painted with black impact pad	A 17	A	A	TOW HOOKS, FRONT	4x2 models	A	A	A
HORN	Single low-note	S	—	—		4x4 models	S	S	S
	Dual high/low-note	—	S	S	WHEELS/WHEEL TRIM	Silver painted conventional wheels with black hub ornament	S	S 5	S 5
LAMPS	Halogen headlamps	S	S	S		Aluminum wheels with 4x4 identification (K-1500 Regular Cab only)	A 11	A	A
	Roof marker lamps	A 8,11	A 8	A 8		Aluminum wheels with black hub ornament (Series C-1500 only)	A 11	A	A
	Cargo area lamp	A 11	A	A		Rally wheels (silver painted conventional wheels with bright hub ornament and bright trim rings) (except Series CK-3500)	—	S	S
	Underhood lamps (both fixed and reel-type are provided)	A 10,11	A 10	A 10		Bright wheel trim covers (except Series CK-3500)	A	—	—
	Headlamp-on warning buzzer	A 10,11	A 10	A 10		Bright wheel trim rings (CK-3500 Series only)	A	A	A
LOCK	Fuel filler cap	A 11	A	A	WINDSHIELD WIPER/WASHER	Two-speed wipers with intermittent feature/demand-type washer with dual fluidic spray nozzles	S	S	S
MIRRORS, DUAL REAR-VIEW	Black painted below eyelid type with swingaway feature	S	S	S					
	Stainless steel below eyelid type with swingaway feature	A 11	A	A					
	Stainless steel camper type	A 11	A	A					
MOLDINGS (SINGLE REAR WHEEL PICKUPS)	Black body side and wheel opening	A 3,11	S 3	—					
	Bright-trimmed black body side and bright wheel opening	—	A 3	S 3					

INTERIOR EQUIPMENT

TRIM LEVEL		SIERRA SL (STD)	SIERRA SLX (Z62)	SIERRA SLE (YE9)	TRIM LEVEL		SIERRA SL (STD)	SIERRA SLX (Z62)	SIERRA SLE (YE9)
ASSIST HANDLE	Above RH door (4x4 models)	S	S	S	LIGHTING (Cont'd)	Courtesy lamp, LH/RH (on instrument panel lower lip)	A 10,11	A 10	A 10
COAT HOOKS, LH/RH		S 7	S	S		Ashtray lamp	A 10,11	A 10	A 10
CONVENIENCE PACKAGES	Tilt steering wheel/electronic speed control	A	A	A		Glove box lamp	A 10,11	A 10	A 10
	Power door locks/power windows	A	A	A		Dome (or dome and courtesy) lamp door-operated switch, LH	S	S	S
FLOOR COVERINGS (INCLUDES INSULATORS)	Black rubber (partial on Regular Cab)	S	—	—		Dome (or dome and courtesy) lamp door-operated switch, RH	A 10,11	S	S
	Full-length color-keyed rubber	—	S	—	MIRRORS	Non-glare mirrorview	S	S	S
	Full-length color-keyed carpeting	—	—	S		RH sunshade (vanity)	—	—	S
FLOOR MATS, REMOVABLE COLOR-KEYED	Front floor (Regular Cab)	—	—	S	RADIO, MANUALLY TUNED	AM monaural	A	A	—
	Front and rear floor (Club Coupe)	—	—	S	RADIOS, ELECTRONICALLY TUNED (116)	AM/FM stereo	S 18	S	S
GLASS	Tinted glass all-around	S	S	S		AM/FM stereo with stereo cassette	A	A	A
	Tinted swing-out quarter window glass (Club Coupe)	A	A	S		AM stereo/FM stereo with graphic equalizer and stereo cassette with search and repeat	A	A	A
	Deep-tinted swing-out quarter and fixed rear window glass (Club Coupe)	A	A	A	SEATING	Vinyl bench	S	—	—
	Non-tinted sliding rear window	A	A	A		Vinyl split bench (Club Coupe)	A 12	—	—
HEADLINER	Full-length, insulated	S	S	S		Cloth bench	S	S	—
HEATING/COOLING	HD outside air type heater with windshield and side window defoggers	S	S	S		Cloth split bench (Club Coupe)	A 12	A 12	—
	Outside air type heater-air conditioner	A	A	A		Custom vinyl bench	—	A	S 13
	Cold Climate package for gasoline engine models	A	A	A		Custom vinyl split bench	—	A 12	A 12
	Electric rear window defogger	—	A	A		Custom vinyl bucket (14)	—	A 12	A 12
INSTRUMENT PANEL (MISCELLANEOUS)	Glove box with latched door and beverage holder provisions	S	S	S		Custom cloth bench	—	—	S 13
	Integral fuse block with access door	S	S	S		Custom cloth split bench	—	—	A 12
	Tip-out ashtray	S	S	S	STEERING COLUMN/WHEEL (BLACK)	Energy-absorbing column	S	S	S
	Cigarette lighter	S	S	S		Custom 4-spoke energy absorbing wheel	S	S	S
	Gage-type instrument cluster	S	S	S		Sport 4-spoke energy-absorbing wheel	—	—	A
	Gage-type instrument cluster with tachometer	A 11	A	A	SUNSHADES	Vinyl-covered, LH/RH	S	S	—
JACK AND TOOL STORAGE	In tray behind front seat or on rear compartment floor	S	S	S		Cloth-covered, with storage strap on LH unit, vanity mirror on RH unit	—	—	S
LIGHTING	Dome lamp	S	S	S	VENTILATION, FLOW-THROUGH		S	S	S
	Dome/reading lamp	A 9,11	A 9	A 9					

S - Standard

A - Available

1 - Models below 8500-lb GVWR only

2 - K-10703 BYP Sport Truck, K-2500 Series C6P 8600-lb GVWR models and K-3500 Series models (front flares only).

3 - Wheel opening moldings not included on models with wheel opening flares nor on Sportside Pickups.

4 - Includes special paint treatment, body striping and sport identification. See your GMC Truck dealer for details.

5 - CK-3500 models only.

6 - Wideside Pickups only.

7 - Right-hand only on Regular Cab models.

8 - Not available in California on single rear wheel models standard on 3500 Series models.

9 - Also available as part of TR9 auxiliary lighting.

10 - Available only as part of TR9 auxiliary lighting.

11 - Not available for X81 Special Pickups.

12 - Includes AM7 folding rear seat on Club Coupe models.

13 - Regular Cab models.

14 - Includes storage console between seats.

15 - Included with available spare wheel and tire on X81 Special Pickups and on 25-3500 Series models.

16 - All radios include seek scan feature, digital clock and premium speakers.

17 - Available only for E62 Sportside Pickups.

18 - Available for X81 Special Pickups (not standard).

1991 GMC TRUCK SAFETY FEATURES

OCCUPANT PROTECTION: Manual lap/shoulder safety belts, outboard front and rear seat positions Manual lap safety belts, center front/rear seat positions, where applicable Energy absorbing steering column Energy absorbing instrument panel Energy absorbing seat back tops, front (Club Coupes) Interlocking door latches Inertia-locking, folding front seat backs Safety armrests Break-away inside rearview mirror Security door locks and door retention components.

ACCIDENT AVOIDANCE: Side marker lamps and reflectors Parking lamps that illuminate with headlamps Four-way hazard warning flashers Back-up lamps Directional signal control with lane change feature Windshield defroster, washer and multi-speed wipers Outside left and right

rearview mirrors Brake system with dual master cylinder and warning light Starter safety switch Dual action hood latch Low glare finish on inside windshield moldings, wiper arms and blades, metallic steering wheel surfaces Illuminated heater and defroster controls Tires with built-in tread wear indicators Rear wheel anti-lock brake system.

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GMAC

IMPORTANT: A WORD ABOUT THIS CATALOG. We have tried to make this catalog as comprehensive and factual as possible. We reserve the right, however, to make changes at any time, without notice, in prices, colors, materials, equipment, specifications, models and availability. Also, tires shown in illustrations are supplied by various manufacturers. Since

some information may have been updated since the time of printing, please check with your GMC Truck dealer for complete details.

A WORD ABOUT ENGINES. GMC Truck models are equipped with engines produced by the GM Engine Division, its subsidiaries or suppliers to GM worldwide.

A WORD ABOUT ASSEMBLY OF GMC TRUCK MODELS. GMC Truck models are assembled by different operating units of General Motors, its subsidiaries or suppliers to GM worldwide. GMC Truck models incorporate thousands of components produced by different operating units of GM, its subsidiaries or suppliers to GM worldwide. We sometimes find it necessary to produce GMC Truck models with different or differently sourced components than originally scheduled. All such components have been approved for use in GMC Truck models and will provide the quality performance associated with the GMC Truck name. Since some options may be unavailable when your vehicle is assembled, we suggest you verify that your vehicle

includes the equipment you ordered or, if there are changes, that they are acceptable to you.

A WORD ABOUT UPDATED SERVICE INFORMATION. GMC Truck Division regularly sends its dealers useful service bulletins about GMC Truck products. GMC Truck Division monitors product performance in the field. We then prepare bulletins for servicing our products better. Now you can get these bulletins, too. Ask your dealer. To get ordering information, call toll free 1-800-551-4123.

A WORD ABOUT CORROSION PROTECTION. GMC Truck models are designed and built to resist corrosion. All body sheet metal components are warranted against rust-through corrosion for 6 years/100,000 miles. See your dealer for details of this limited warranty. Application of additional rust-inhibiting materials is not required under the corrosion coverage.

GMC TRUCK

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TOGETHER.



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